## Air Filter for Compressed Air



Prevents short period stops and troubles caused by contaminated compressed air.

## Supplies ultra clean compressed air









Utility Model:2543671 Patented in the U.S, England, France and Italy.









# 3in1 Multi Dry Filter

Die cast aluminum

Product  $\cdot$  ①T-103A-1000/②T-105A-1000/③T-107A-1000

[Oil Mist Element]

[Second Element]

of 5um or more

Removes moisture, oil and solid particles

Replace every 6 to 10 months

Removes oil mist and solid particles of 0.01µm or more by 7-layer element.

Replace every 6 to 10 months

: 4T-110A-1000/\$T-120A-1000/\$T-140A-1000/\$T-180A-1000

Energy-Saving 0.01 μ m ISO-8573-1 HACCP

Stepwise filtration through three elements ensures reliability and safety for painting, machine tool and testing equipment.

Internal Structure

Example

:T-105A-1000

Solid particles: removes 0.01 µ m or more

Oil mist: removes 99.99%

Water droplet: **ZERO** 

Significant reduction of CO2 thanks to the ECO filter with low pressure loss.

Best for painting, machine tool and testing equipment!

### Stepwise filtration through three elements with different performances.

This filter incorporates three elements in one unit, separates oil/moisture, creates dry air and removes solid particles of 0.01µm or more

Stepwise filtration provide ultra-clean air. Thanks to equipped two pressure gauges, element replacement can be visually managed.

## Supplies ultra-dry air based on the principle of tornado.

The second element, in which cylindrical special cotton scroll with about 13,000 holes is contained, produces tens of thousands of tornados. When the compressed air passes through those holes, vacuum state occurs same as in the actual tornados, water-drop can be evaporated by the difference of pressure between the external and internal sides, therefore the dry air can be produced.

Since its outstanding function, the second element is called a dry filter.

## **Energy Saving Filter**

\*T-103A-1000 is not supplied with pressure gauges

Compared with other oil mist filters, pressure loss is reduced by 30~50%.



### Only 20 seconds for filter element replacement. Simple screw structure and tool-free only T-103A T-105A

All filter elements can be easily removed for replacement. The body can be disassembled for easy disinfection because of the screw structure.

'Make sure to securely tighten the element after replacement.



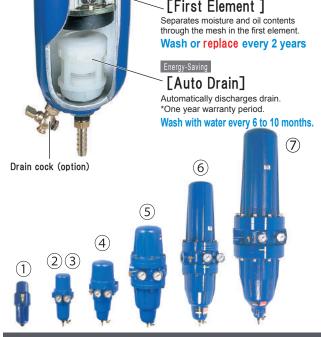
## Reliable operation and Built-in auto drain

Free electricity and energy saving! Drain (moisture, oil and harmful substances generated from compressed air) is automatically discharged. As internal pressure is used, malfunctions hardly occur.

## Easy installation Compact size

Adoption of Rp straight screw makes it easy to install the filter on the piping

Space-saving



NC machine ●3D measuring device ●Air micrometer ●Leak tester ●Laser cutting machine ●Air tool

Use Application ●Precise measuring instruments ●Painting ●Liquid crystal display manufacturing ●Air blow ●Papermaking

Cosmetics ●Drugs ●Medical equipment ●Manufacture of electronics ●Other applications that require ultra-clean air

## 3in1 Multi Dry Filter

### **Specifications**

■ l/min(ANR) is the volume in the atomospheric pressure condition.

Model	Working pressure (MPa)	Removal of solid particles(µm)	Removal of oil content (mg/m³)	Operating temperature range( $^{\circ}$ C)	Max.flow at the time of l/min (ANR)0.7MPa	Connection port (Rc)	Dimensions (W*D*H)	Mass (kg)	Accessories
①T-103A-1000			0.01 or less ISO 8573-1 JIS B 8392-1 Oil : Class1	5~60	300	1/4	85×101×262	1.3	Deschot
②T-105A-1000		0.01 ISO 8573-1 JIS B 8392-1 Particle : Class1			750	3/8	120×138×316	1.7	Bracket Bracket screw
③T-107A-1000					750	1/2	120×138×316	1.7	Hose fitting Hose
<b>4T-110A-1000</b>	0.3~0.97				1,500	3/4	135×167×392	3.6	Push pin
⑤T-120A-1000					3,000	1	200×219×601	10.5	Hose
⑥Т-140А-1000					6,000	1-1/4	224×233×846	16.2	Hose fitting
⑦T-180A-1000					12,000	2	310×300×1,162	43.9	Push pin

### ■ Replacement elements

Model	Part No. First element	Part No. Second element	Part No. Oil mist element						
T-103A-1000	T-10309	T-10310	T-103E-1000						
T-105A-1000 T-107A-1000	T-10509	T-10510	T-105E-1000						
T-110A-1000	T-11009	T-11010	T-110E-1000						
T-120A-1000	T-12009	T-12010	T-120E-1000						
T-140A-1000	T-14009	T-14010	T-140E-1000						
T-180A-1000 T-18009		T-18010	T-180E-1000						
*FS set (Second element and oil mist element) is also available.									







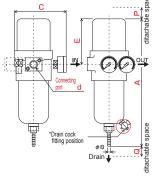
Bracket dimensions

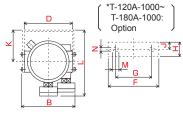
Second element plus Oil mist element (specialty cotton) (7-leyer structure)



(Unit:mm) \*These dimensions below are only for reference. If formal dimentions are necessary, contact us.

Model	Connection port (Rc)	Α	В	С	D	Е	F	G	н	J	K	L	М	N	P	Q
T-103A-1000	1/4	262	91	101	80	88.5	82	50	30	15	74	133	R2	.8	90	75
T-105A-1000 T-107A-1000	3/8 1/2	316	130	138	120	118.7	124.6	80	32	16	72	159	φ6		100	65
T-110A-1000	3/4	392	148	167.5	134.8	160.9	139.4	80	50	25	90	190	15	7	110	75
T-120A-1000	1	601	215	219	200	243.7	206.6	125	80	40	133	254	30	9	180	130
T-140A-1000	1-1/4	846	234	233.2	224.4	440	215.2	140.4	90	45	149.6	278	30	11	380	175
T-180A-1000	2	1162	355	300	310	628	328	210	150	75	269	419	35	11	530	195



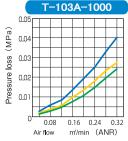


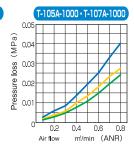
IN and OUT sides can be reversed. \*In this case, attach the pressure gauges on the back side indicated on the drawing.

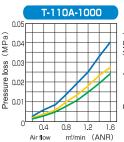
#### Flow and Pressure Loss Characteristics

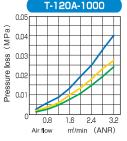
0.5MPa

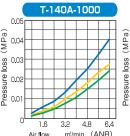
0.7MPa 0.9MPa

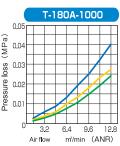












### **Maintenance**

- •Replace or wash the first element once every 2 years. •Replace the second element and oil mist element in pairs and replace it every 6 to 10 months (approximately 1,000 hours). If the pressure difference on the pressure gauges occurs (10%), replacement of the elements is required. \*T-103A-1000 is not supplied with pressure gauges. •Wash the auto drain with water every 6 to 10 months. \*1 year warranty period
- Completely discharge drain especially in frosty temperatures to avoid freezing drain. Use the forced discharge "Drain Cock" (option). If the elements are used more than 6 months, it may lower air quality. Please consult us regarding element replacement.

\* Replace the oil mist valve with the manual oil mist valve in case of 24-hour operation.

### Precautions strictly to be observed.

•If it is in an oily condition, use a La-Man dry filter together and install the air filter on the air equipment side. •Never give a shock to or drop the filter body. •Use the air filter within the ranges of processing air capacity, working pressure, operating temperature displayed.

•1-year of auto drain warranty period. •Never remove the label films and pictured tag for maintenance on the body.

Please be sure to read the instruction

#### MAEDA SHELL SERVICE CO.,LTD. is an air consultant for compressed air. Please consult us regarding compressed air.

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\*Some of the specifications, etc., may be subject to change without notice due to product improvements.

manual before using this filter.

<sup>\*</sup>T-103A-1000 (plastic)